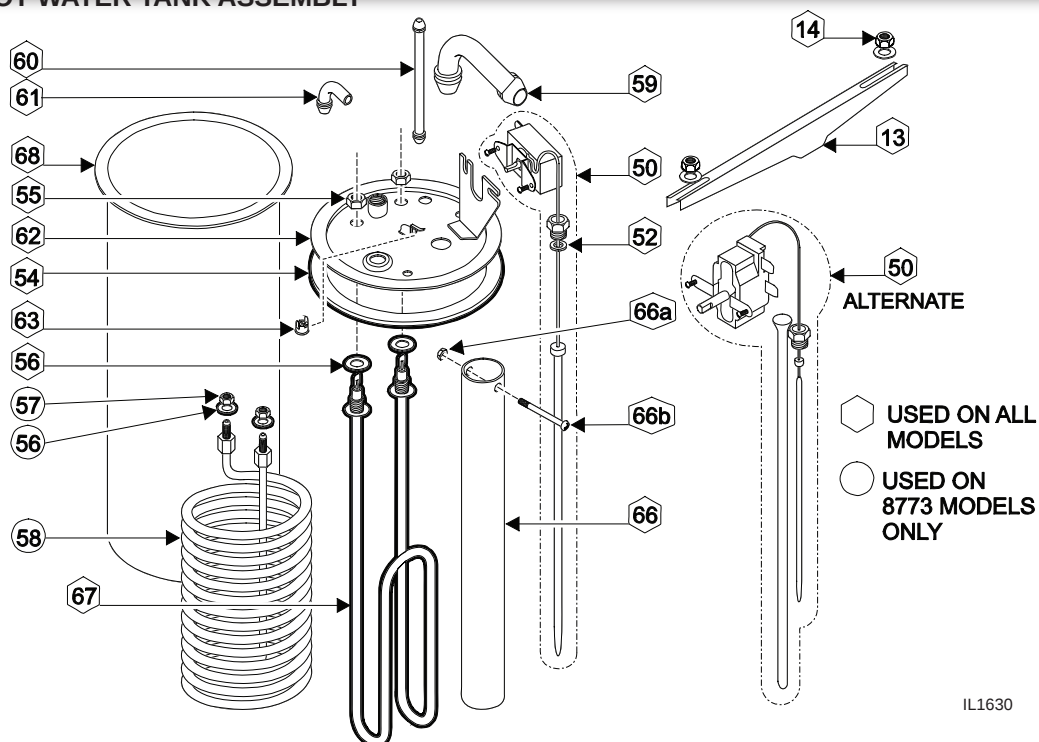


EXPLODED VIEW & PARTS LIST

HOT WATER TANK ASSEMBLY



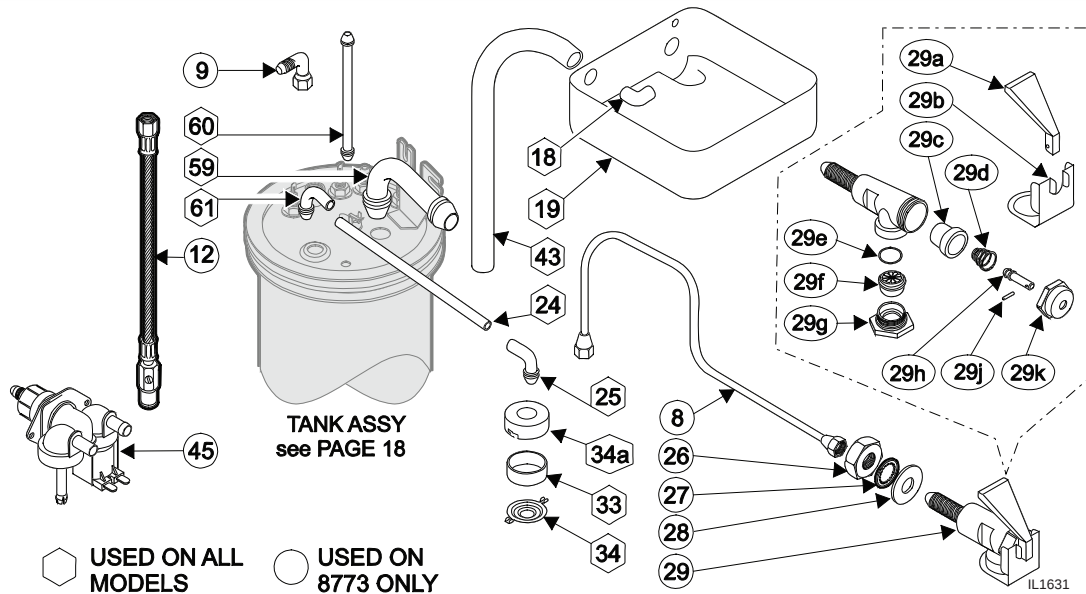
IL1630

ITEM	PART NO.	DESCRIPTION	USED ON
13	2C-70134	HOLD-DOWN STRAP	8773, 8774
14	2C-73457	NUT, HEX 8-32 KEPS	8773, 8774
50	WS-8512-51 WS-86280	THERMOSTAT (BLACK BODY - INCL. SEAL & MOUNTING SCREWS) THERMO (ALT) (GRAY BODY - INCL. TUBE & MOUNTING SCREWS)	8773, 8774
52	2C-70174	SEAL WASHER, THERMO CAP TUBE (ONLY)	8773, 8774
54	2I-70147	GASKET, TANK COVER	8773, 8774
55	2C-70151	NUT HEX 1/2-20 BRASS	8773
56	2I-70152	SEAL GASKET, ELEMENT OR WATER COIL	8773, 8774
57	2C-70151	NUT HEX 7/16-20 BRASS	
58	2N-70149	HOT WATER COIL	8773
59	2K-70101	TUBE, BASIN OUTLET/TANK INLET, SILICONE	8773, 8774
60	2V-70398	TUBE, VENT, SILICONE	8773, 8774
61	2K-70103	ELBOW, TANK OUTLET, SILICONE	8773, 8774
62	A6-70221 A6-70142	TAN COVER, PLATE ONLY, 6 HOLES TAN COVER, PLATE ONLY, 8 HOLES	8774 8773
63	2T-47499	THERMOSTAT, HI-LIMIT	8773, 8774
66	2V-70144	WATER INLET TUBE	8773, 8774
66a	2C-70146	NUT, HEX 4-40 SS	8773, 8774
66b	2C-70145	SCREW 4-40 x 1 PAN HEAD	8773, 8774
67	2N-70143UL 2N-70173UL	HEATING ELEMENT (120V, 1500W) HEATING ELEMENT (240V, 1800W)	8773, 8774 120V 8773, 8774 220/240V
68	2D-70110	TANK BODY	8773, 8774

TANK COVER ASSEMBLY	
WS-8543-300	INCLUDES: MOUNTED THERMO, HI-LIMIT & 120V 1500W HEATING ELEMENT - NO WATER COIL)
WS-8541WF-300	INCLUDES: MOUNTED THERMO, HI-LIMIT, 120V 1500W HEATING ELEMENT & HOT WATER COIL)

EXPLODED VIEW & PARTS LIST (continued)

CABINET PLUMBING COMPONENTS

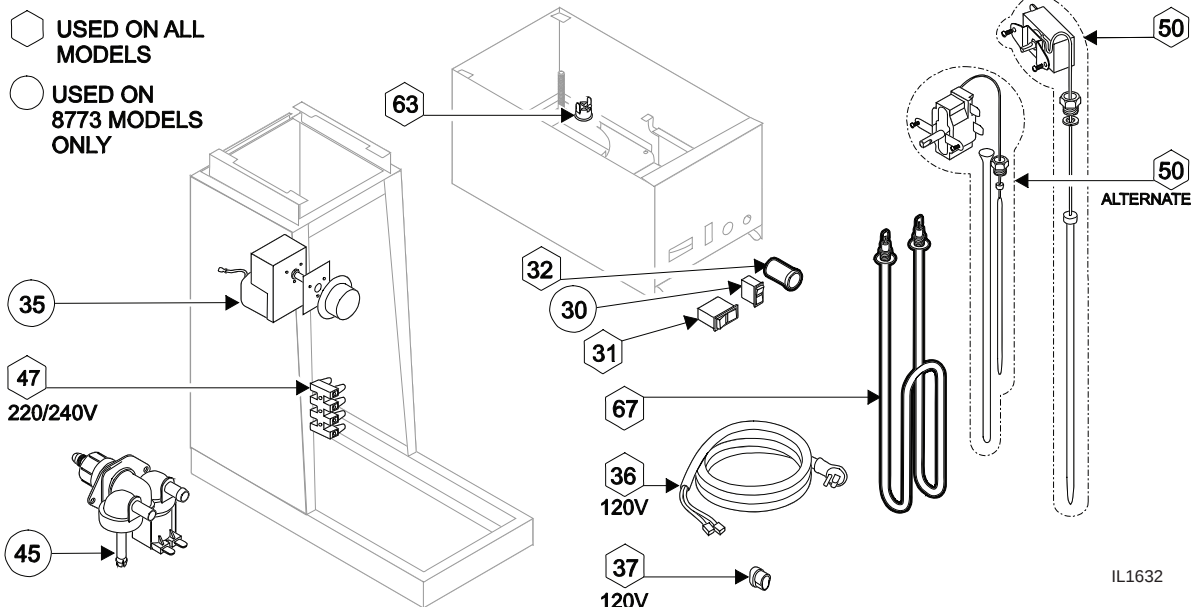


ITEM	PART NO.	DESCRIPTION	USED ON
8	2V-70104	FORMED TUBE, FAUCET OUTLET ASSEMBLY 10-7/8" LONG	8773
9	2K-73745	FITTING, 1/4" FLARE SWIVEL ELBOW	8773
12	DD-75778	BRAIDED HOSE W/ 1/4" BALL VALVE	8773
18	2K-70096	ELBOW, BASIN INLET DIVERTER POLYPROPYLENE	8773, 8774
24	2V-70131	TUBE, BREW OUTLET, METAL 4-3/4" LONG	8773, 8774
25	2K-70130	ELBOW, SPRAYER, SILICONE	8773, 8774
26	2C-72680	LOCK NUT, HEX 7-16-20	8773
27	2C-70107	LOCK WASHER 7/16" EXT SEMS (FAUCET)	
28	2C-72681	WASHER, FLAT 15/32" x 1-1/8" x 1/16" SS	
29	WS-82556	FAUCET ASSEMBLY, PRESSURE	
33	2I-70139	GASKET, SPRAY HEAD	
34	A6-72727	SPRAY DISK, EMBOSSED	
34a	A6-70163	RETAINER, SPRAY HEAD (REQUIRES DRILL/RIVETS TO INSTALL)	
43	2V-70144	TUBE, BASIN INLET, SILICONE 10"	
45	2V-70124	VLV-SOL, 120V METAL, 75GPM	
	2E-75685	SOLENOID W/BYPASS, 120V, .75 GPM	
	2E-74570	SOLENOID W/BYPASS, 220/240V, .75 GPM	
59	2K-70101	TUBE, BASIN OUTLET/TANK INLET, SILICONE	
60	2V-70398	TUBE, VENT, SILICONE	
61	2K-70103	ELBOW, TANK OUTLET, SILICONE	
108	2D-70095	BASIN PAN	

FAUCET REPAIR KITS	
WS-82573	HANDLE, FAUCET RED (29a)
WS-82575	SEAT CUP (29c)
WS-82576	FAUCET REPAIR KIT, INCL: HANDLE (29a), SEAT CUP (29c), SPRING (29d), STEM (29h), PIN (29j) & BONNET (29k)
WS-82682	RETAINER CLIP (29b)
WS-84804	AERATOR REPLACEMENT, INCL: O-RING (29e), DISK (29f) & CAP (29g)
WS-84870	AERATOR REPAIR KIT, INCL: O-RING (29e) & DISK (29f)

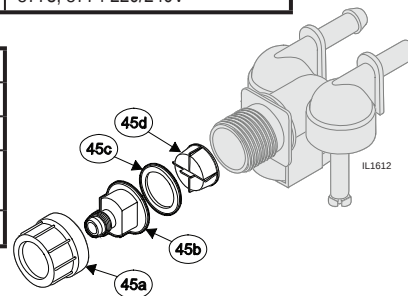
EXPLODED VIEW & PARTS LIST (continued)

ELECTRICAL COMPONENTS



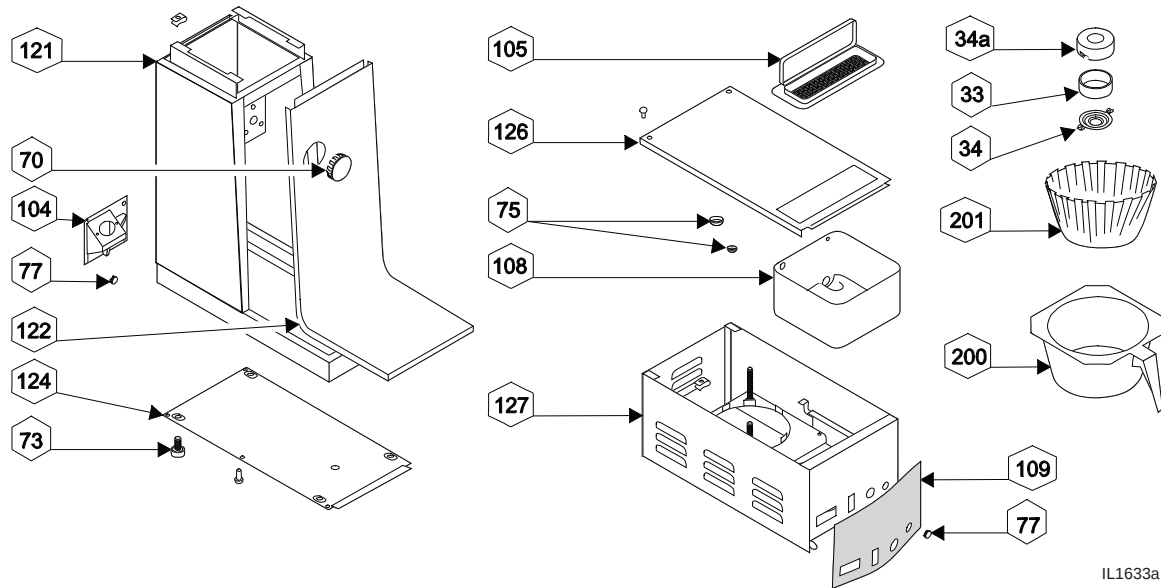
ITEM	PART NO.	DESCRIPTION	USED ON
30	2E-70733	SWITCH, MOMENTARY, BREW START	8773
31	2E-70395	SWITCH, TANK HEAT/ENERGY SAVER	8773, 8774
32	2J-72671	INDICATOR, 120V, READY-TO-BREW	8773, 8774 (US & Canada)
	2J-70644	INDICATOR, 240V, READY-TO-BREW	8773, 8774 (Export)
35	2P-70128	TIMER, 2-MINUTE (WITH DIAL & KNOB) 120V	8773 (US & Canada)
	2P-70054	TIMER, 2-MINUTE (WITH DIAL & KNOB) 240V	8773 (Export)
36	2E-70353	POWER CORD ASSEMBLY, 120V NEMA 5-15P	8773, 8774 (US & Canada)
	DD-70647	POWER CORD ASSEMBLY, 240V (AU)	8773, 8774 (Australia)
	A6-71156	POWER CORD ASSEMBLY, 240V (EU)	8773, 8774 (Europe, Korea)
	A6-WL0139	POWER CORD ASSEMBLY, 240V (UK)	8773, 8774 (UK)
37	2K-70215	STRAIN RELIEF (US & Canada)	8773, 8774 (US & Canada)
	2K-70648	STRAIN RELIEF (AU, EU, KO, UK)	8773, 8774 (Export)
45	2E-75685	SOLENOID W/BYPASS, 120V, .75 GPM	8773 (US & Canada)
	2E-74570	SOLENOID W/BYPASS, 220/240V, .75 GPM	8773 (Export)
47	2E-70709	TERMINAL BLOCK, 4P	8774AU
50	WS-8512-51	THERMOSTAT (BLACK BODY - INCL. SEAL & MOUNTING SCREWS)	8773, 8774
	WS-86280	THERMO (ALT) (GRAY BODY - INCL. TUBE & MOUNTING SCREWS)	
63	2T-47499	THERMO, HI-LIMIT	8773, 8774
67	2N-70143UL	HEATING ELEMENT (120V, 1500W)	8773, 8774 120V
	2N-70173UL	HEATING ELEMENT (240V, 1800W)	8773, 8774 220/240V

SOLENOID REPAIR KITS	
2E-74570	SOLENOID 220/240V W/BYPASS .75GPM, COMPLETE
2E-75685	SOLENOID 120V W/BYPASS .75GPM, COMPLETE
WS-85218	INLET FITTING KIT INCLUDES: CAP (45a), FITTING (45b), GASKET (45c) & STRAINER (45d)
WS-85219	INLET STRAINER (45d ONLY)



EXPLODED VIEW & PARTS LIST (continued)

CABINET COMPONENTS



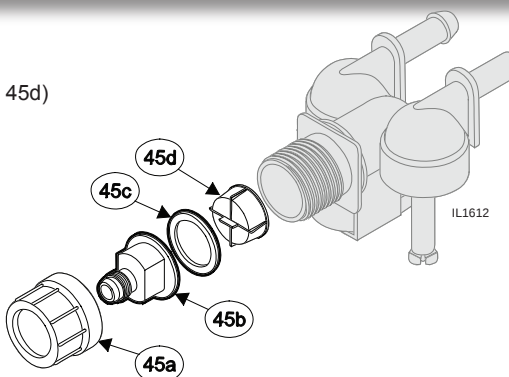
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ITEM	PART NO.	DESCRIPTION	USED ON
33	2I-70139	GASKET, SPRAY HEAD	8773, 8774
34	A6-72727	SPRAY DISK, EMBOSSED	8773, 8774
34a	A6-70163	RETAINER, SPRAY HEAD (REQUIRES DRILL/RIVETS TO INSTALL)	8773, 8774
70	2P-70053	BUTTON PLUG, 2", METAL	8773, 8774
73	2A-71732	LEG ASSEMBLY, LEVELLING	8773, 8774
75	2K-70229	BUSHING, HEYCO (LARGE)	8773, 8774
	2K-41928	BUSHING, HEYCO (SMALL)	
77	2P-70272	BUTTON PLUG	8774
104	2Q-75089	DOOR, SOLENOID ACCESS, PLASTIC	8773, 8774
105	2F-76666	POUR OVER ASSEMBLY, PLASTIC	8773, 8774
108	2D-70399	BASIN PAN, AUTOMATIC	8773
	DD-75632	BASIN PAN, POUR-OVER	8774
109	2M-70376	LABEL, FRONT PANEL DECAL, AUTOMATIC	8773
	2M-70404	LABEL, FRONT PANEL DECAL, POUR-OVER	8774
121		BODY & BASE ASSEMBLY	8773, 8774
122		PANEL, FRONT	8773, 8774
124		BOTTOM PLATE	8773, 8774
126	WS-8542-6	BASIN COVER	8773, 8774
127	WS-8539WF-3	BASIN BODY ASSY INTEG/AIRTOP	8773, 8774
200	2D-70234	BREW CHAMBER, BLACK PLASTIC	8773, 8774
	WS-8942-6	BREW CHAMBER, BROWN PLASTIC (OPTIONAL limited to stock on hand)	
	2D-70114	BREW CHAMBER, STAINLESS W/ WIRE BASKET (OPTIONAL)	
201	WS-POF	FILTER PAPER, COFFEE (CASE OF 1000)	8773, 8774

SERVICE KITS

SOLENOID REPAIR KITS

- WS-85218 Inlet Fitting Kit (items 45a, 45b, 45c, 45d)
 WS-85219 Inlet Strainer (item 45d)

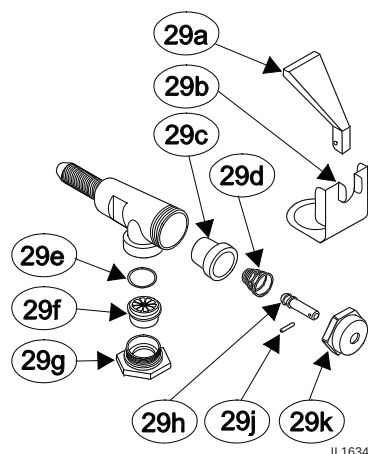


COMPLETE SPARE TANK COVER

- WS-8541 WF-300 Spare Cover Assembly (120V, 1500W, 8773 (U.S. & Canada) With Coil - all parts mounted to cover)
 WS-8543-300 Spare Cover Assembly (120V, 1500W, 8774 (U.S. & Canada) No Coil - all parts mounted to cover)

FAUCET REPAIR KITS

- WS-82573 Handle (item 29a)
 WS-82575 Seat Cup (item 29c)
 WS-82576 Faucet Repair Kit (Includes 29a Handle, 29c Seat Cup, 29d Spring, 29h Stem, 29j Pin & 29k Bonnet)
 WS-82682 Retainer Clip (item 29b)
 WS-84804 Aerator Replacement Kit (Includes 29e O-Ring, 29f Aerator Disk & 29g Aerator Cap)
 WS-84870 Aerator Repair Kit (Includes 29e O-Ring & 29f Aerator Disk)



LINE STRAINER

- 2V-73027 "Y" Strainer, 1/4" Male Flare

